



NEOTAME LONG TERM STABILITY DATA

Product: NEOTAME [CAS No.: 65450-17-9]

Batch No.: 160302

Mfg. Date: 2nd March, 2016

Samples Quantity: 100 gms.

Test Date / Test Items	3 rd March, 2016	3 rd March, 2017	3 rd March, 2018	3 rd March, 2019
Appearance	White	White	White	White
Odor	Odorless	Odorless	Odorless	Odorless
Configuration	Crystalline Powder	Crystalline Powder	Crystalline Powder	Crystalline Powder
Purity	99.18%	99.12%	99.10%	99.00%
Specific Rotation	- 41.24°	- 41.20°	- 41.26°	- 41.30°
Moisture	4.20%	4.18%	4.10%	4.09%
PH (5g/L Solution)	5.7	5.7	5.7	5.7
Related substances	≤0.5%	≤0.5%	≤0.5%	≤0.5%

Note : The samples were stored in a Room with controlled Temp. 15°C - 25°C and 60% ± 5% RH.

Conclusion : No change in the quality of Neotame was observed during storage of 3 Years.
Hence, it is quite stable.